



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D3436-5
Job Sheet 211856



Part No: D3436-5

Job Qty: 12 pcs

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/29/20

Job Tracking No:

Due Date: 8/10/20

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV A IPP A 05.05.11 New issue KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier Lead Time	Sign-off
					Setup Hrs	Run Hrs		
100	Hardinge - 1	12 pcs	8/10/20	8/10/20	0.50	0.74	Hardinge - 1	20-08-06
120	QC 8	12 pcs	8/10/20	8/10/20	0.00	0.00	QC 8 - 12	
							QC 8 - 14	
							QC 8 - 17	
							QC 8 - 20	
							QC 8 - 25	
							QC 8 - 3	
							QC 8 - 32	
							QC 8 - 33	
							QC 8 - 35	
							QC 8 - 39	
							QC 8 - 4	
							QC 8 - 44	
							QC 8 - 45	
							QC 8 - 49	
							QC 8 - 58	
							QC 8 - 8	
							QC 8 - 9	
							QC 8 - 68	
							QC 8 - 67	
							QC 8 - 1 (A)	
							QC 8 - 47	
							QC 8 - 40	DAS
							QC 8 - 52	52 20/08/06
							QC 8 - 23	9-89
							QC 8 - 57	
							QC 8 - 76	
							QC 8 - 61	
							QC 8 - 66	
							QC 8 - 73	
							QC 8 - 82	



Container No: S292211



Part: D3436-5

Job No: 211856

Serial No/Batch: S292211

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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www.dartaerospace.com

Date: 08/06/20

130 Packaging 3-1 - Stock - B4B 12 pcs	8/10/20	0.00 0.00	Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	
			Packaging 3 - 6 - B4B	DAS
			Packaging 3 - 7 - B4B	28
			Packaging 3 - 8 - B4B	9-89
			Packaging 3 - 9 - B4B	AUG 07 2020
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
			Packaging 3 - 37 - B4B	
140 QC 21 - SA 12 pcs	8/10/20	0.00 0.00	QC 21 - SA - 21	DAS
			QC 21 - SA - 70	21
			QC 21 - SA - 9	9-89
			QC 21 - SA - 77	AUG 07 2020

Part Op 100 - (Hardinge) Turn as per Folio FA526 and Dwg D3436 , Deburr
 Descriptions: 120 - (QC8- Inspect parts - second check)
 130 - (Identify as per dwg & Stock Location: _____) *****STOCK IN LARGE FAB*****. LOCATION: WA001-5
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M4130NT0.373W.049	4130 Round Tube .373 X .049W	1.2996 ft (.1083 ea)	100-Hardinge - 1	1134526

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Hardinge - 1	M4130NT0.373W.049	1	6	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	1.260inches $\pm$ 0.030	1.290 1.230	1.263	
2	Bushing	0.380inches $\pm$ 0.030	0.410 0.350	.377	
3	Bushing	0.049inches $\pm$ 0.010	0.059 0.039	.047	

Plex 7/29/20 3:29 PM dart.lacelle.linda